



About us

From passion to wood

A Danish company, **DLH** Group is one of the world's largest suppliers of wood and wood products. It is a brand that, for over one hundred years, has been associated globally, not only with the material but also with the professionalism, energy, openness and responsibility of the people who have been creating it. Their ideas, skills and courage have enabled the **DLH** Group to develop and successfully conquer international markets, while consistently keeping high standards in terms of environmental issues, human rights and social responsibility. Entering its second centenary **DLH** Group continues to draw power from passion, commitment and fascination of wood that unites its employees.

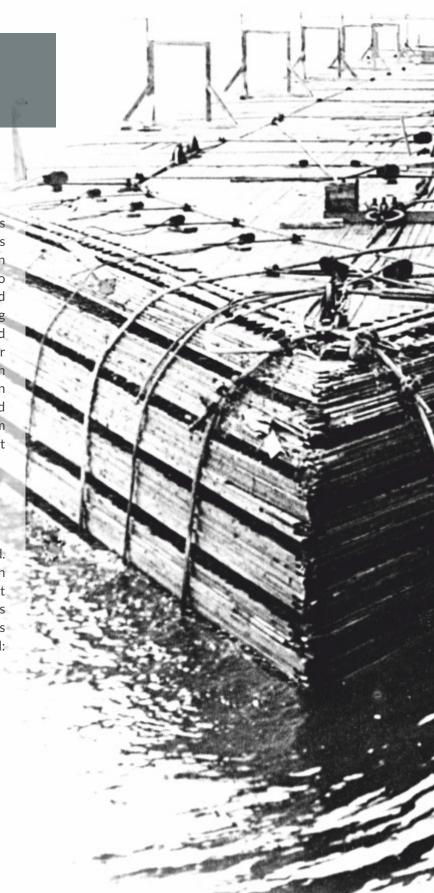
Responsibility for the environment

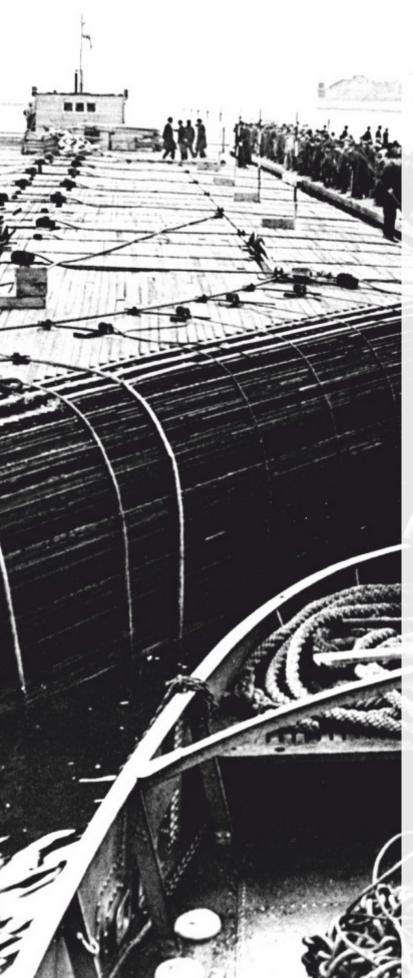
Wood is the foundation on which **DLH** has been created. This is why the company pays special attention to responsibility for environment: responsible forest management, forest protection and ecosystems balance. This is confirmed by two most prestigious certificates of chain of custody of wood in the world: FSC® i PEFC.



Ask for our FSC[®] certified products

The mark of responsible forestry





Professional service, highest quality product

DLH Poland was established in 1990. During these 25 years the company has gained a leading position among suppliers of exotic and local wood on the Polish market. This was possible thanks to the fact that the most important objectives of its activities are professional customer service and providing the highest quality products. Today DLH Poland is a team of professionals - experienced and knowledgeable in the field of wood and products made out of it. DLH Poland also means a developed sales network all over the country which facilitates purchase and choice from an extremely wide range of products. It also means efficient logistics, punctuality and the most convenient form of deliveries.

Unique offer

DLH Poland offers wood flooring, terrace and facade boards, glued table tops, scantlings, natural veneers, sawn timber, chipboards, plywood, Megapan structural boards and SmartSide siding. The basic range of products is complemented by wooden shutters, wood mosaics, garden furniture, doors, fence boards, concrete slabs and barbecues.





Be inspired

We invite you on the terrace

Carefully arranged terrace or balcony is a space which can become an attractive extension of your home during spring or summer. Thanks to the terrace, you have the opportunity to spend more time outdoors, feel the warmth of sunlight, a gust of wind, space or experience some luxury that is so city dwellers dream of.

Nature close to you

Lack of space and intimate corners that allow to rest in the nature, is a problem of many people living in large cities. This is a problem that can be easily resolved by proper arrangement of even a small balcony or terrace. This "outdoor living room" can be arranged in a really interesting and comfortable way that allows relaxation, fun, preparing and eating meals, as well as meeting friends. Beautiful terrace boards, pots full of flowering plants, decorative vines and exotic grasses, comfortable weather resistant furniture, sunshades, sunbeds, cushions, fireplaces, barbecues - **DLH** offers its customers a wide range of products in different styles - from retro to modern minimalism.

Wood - a friendly material

The choice of appropriate materials is the most important thing. Wooden board is the most noble material for terraces. It is natural and user-friendly and it allows to create a nice environment for relaxation. It is an excellent background for decorative plants, trees and flowers. Just like them it is another natural element that surrounds us. Over time decking boards change under the influence of weather conditions but, if properly maintained, they are invariably wonderful to look at.

Terrace specialists

DLH Poland has helped its customers in creating the most beautiful terraces and balconies for past 25 years. As an experienced and reputable supplier of decking boards it is proud of thousands of satisfied customers who can not only buy the highest quality wood for their terraces, but also get professional advice, order a design or installation or benefit from after-sales service.

Apart from a wide range of boards made of the most durable, exotic and European wood species, **DLH** also offers a range of products and solutions that facilitate the use of the terrace and its maintenance. Matching and durable assembly systems as well as wood maintenance products and wood preservatives guarantee satisfaction of our customers and comfortable use of a beautiful terrace for many years.



DLH wooden decking boards are natural products that bring warmth and natural beauty to every outdoor corner. They can change the space around us into a relaxing haven, providing harmonious contact with nature and the environment.

DLH terrace boards are offered in various species, sizes and price levels. This secures a perfect offer for every budget. A wide range of colors is also an advantage.

Exotic wood offered within the range of products is very dense, hard and durable; it is distinguished by a natural resistance to biodegradation and is pest resistant. Our offer includes wood species that are the best in terms of properties, stability, durability and strength.

Siberian larch is a good alternative for exotic wood. It is also one of the cheapest products in our offer of decking boards.

DLH Poland pays special attention to responsibility for environment: responsible forest management, forest protection and ecosystems balance.

In order to maintain control over our impact on environment, we introduced the Good Supplier Programme - GSP, which is a tool for collecting and analyzing data on the origin and legality of wood supplied to us. The offered wood complies with the requirements of the EU Timber Regulation (EUTR).

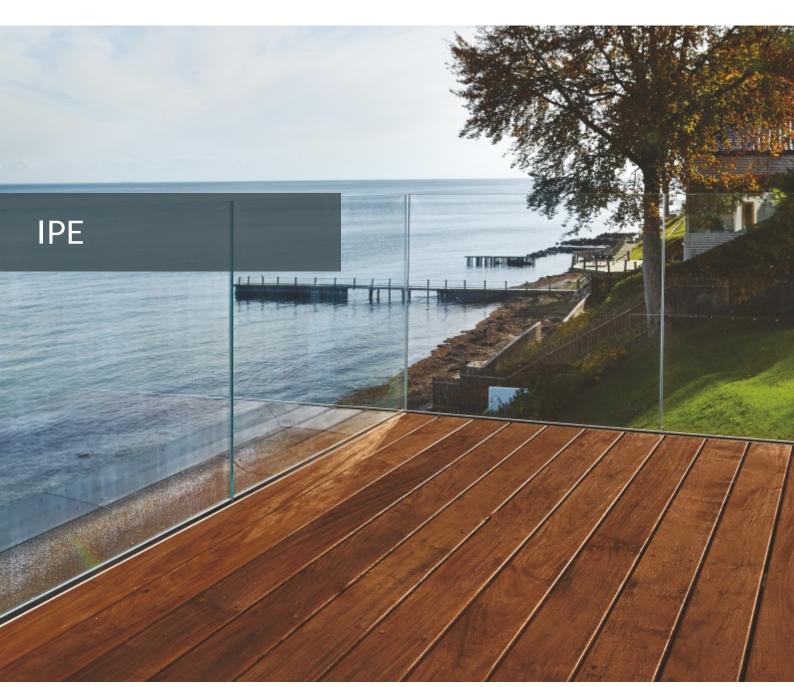
The products certified with FSC[®] have been marked in catalogue with logo FSC[®].

We also offer composite terrace boards, available in a wide range of colors and sizes.

Learn more about our offer.







	145 T		
MOODEN DECKING	BOADD IDE		

Density: 1050 kg/m³

00000 Hardness:

Durability: Class 1

Radial/tangential shrinkage: 6.4% / 5.2%

0000 Stability:

Moisture: Kiln dried board KD

PROFILES AND DIMENSIONS

Profile: iCLIP

Dimensions: 22 x 120 x 2150-4880 mm Installation method: iCLIP clips

Profile: VIVEIRO

Dimensions: 20 x 100 x 1220-3060 mm

Installation method: VIVEIRO clips

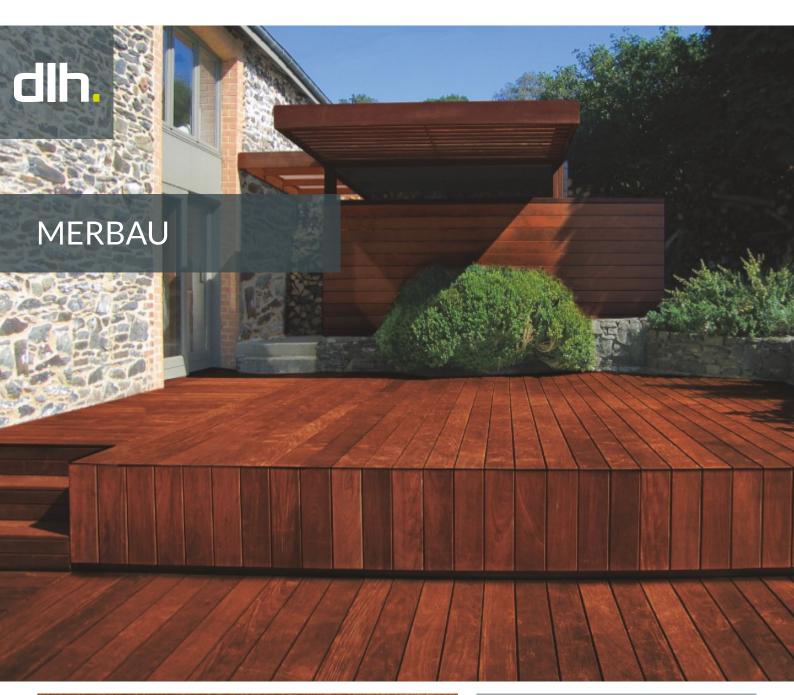
Profile: **TICO**

Dimensions: 21 x 145 x 2150-4880 mm

Installation method: screws and DILA

Profile: CLASSIC

Dimensions: 21 x 145 x 2150-4880 mm



WOODEN DECKING BOARD MERBAU

Density: 830 kg/m³

Hardness: 0000

Durability: Class 1-2

Radial/tangential shrinkage: 4.4% / 2.7%

Stability: 0000

Moisture: Kiln dried board KD

PROFILES AND DIMENSIONS

2...5

Profile: **iCLIP**Dimensions: 22 x 120 x 2150-4880 mm
Installation method: iCLIP clips



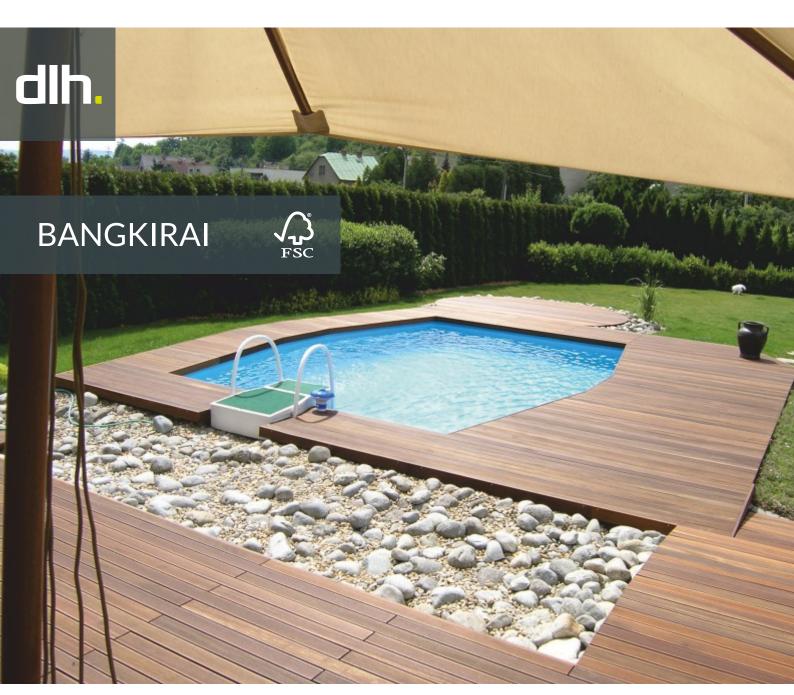


Kiln dried board KD

Moisture:

25	Profile: iCLIP Dimensions: 22 x 120 x 2150-4880 mm Installation method: iCLIP clips
5 3	Profile: VIVEIRO Dimensions: 20 x 100 x 1220-3060 mm Installation method: VIVEIRO clips
	Profile: TICO Dimensions: 21 x 120 x 2150-4880 mm Installation method: screws and DILA
	Profile: CLASSIC Dimensions: 21 x 145 x 2150-4880 mm Installation method: screws

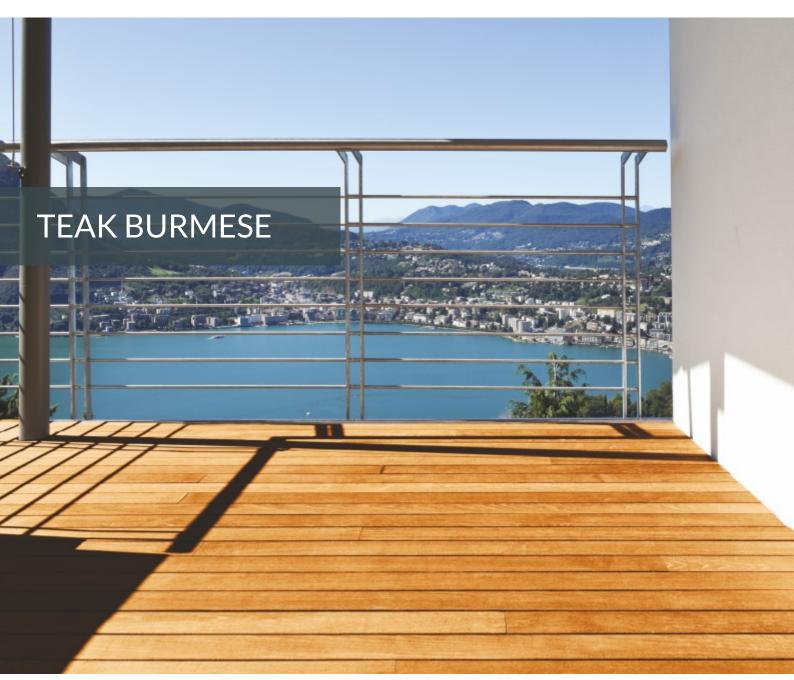
PROFILES AND DIMENSIONS



WOODEN DECKING BOARD BANGKIRAI		
Density:	910 kg/m³	
Hardness:	0000	
Durability:	Class 1-2	
Radial/tangential shrinkage:	9.5% / 4.2%	
Stability:	000	

board KD

PROFILES AND DIMENSIONS		
	Profile: CLASSIC Dimensions: 21 x 120 x 2150-4880 mm Installation method: screws	
	Profile: CLASSIC Dimensions: 21 x 145 x 2150-4880 mm Installation method: screws	
	Profile: CEZAR Dimensions: 25 x 145 x 2150-4880 mm Installation method: screws	



WOODEN DECKING BOARD TEAK BURMESE Density: 670 kg/m³ Hardness: 000 Durability: Class 1 Radial/tangential shrinkage: 4,7% / 2,6% Stability: 00000 Moisture: Kiln dried board KD

PROFILES AND DIMENSIONS		
	Profile: VIVEIRO Dimensions: 19 x 120 x 1200-2400 mm Installation method: VIVEIRO clips	
	Profile: TICO Dimensions: 19 x 120 x 1200-2400 mm Installation method: screws and DILA	





Density: 790 kg/m³

Hardness: 0000

Durability: Class 3

Radial/tangential shrinkage: 7.5% / 4.2%

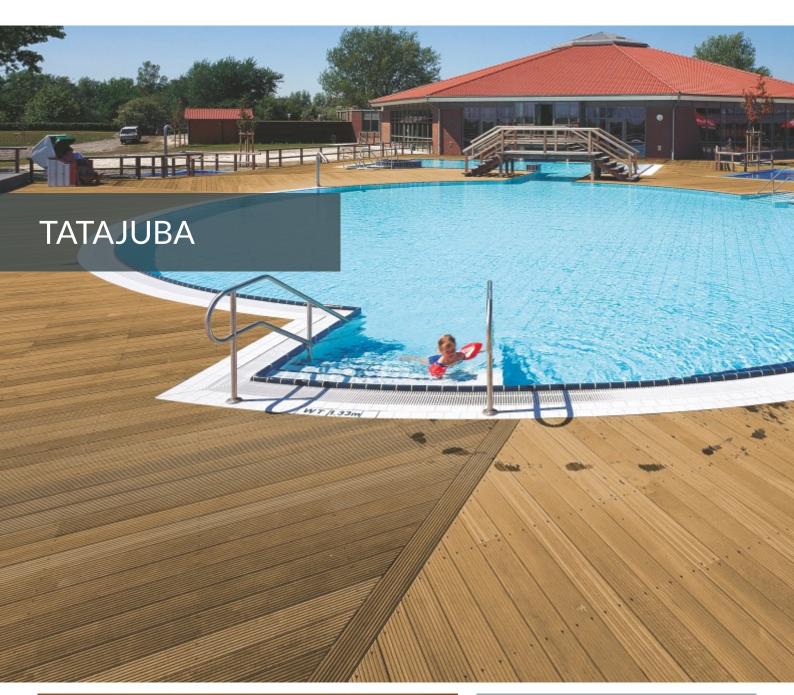
Stability: 000

Moisture: Kiln dried board KD

PROFILES AND DIMENSIONS

Profile: CLASSIC

Dimensions: 21 x 145 x 2150-4880 mm



WOODEN DECKING BOARD **TATAJUBA**

Density: 800 kg/m³

Hardness: 0000

Durability: Class 1

Radial/tangential shrinkage: 5.2% / 3.7%

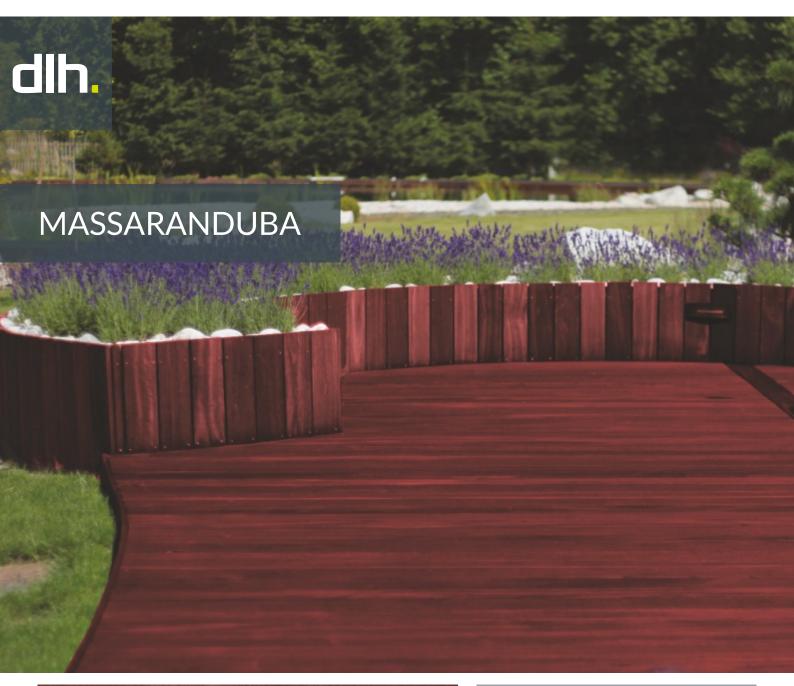
Stability: 0000

Moisture: Kiln dried board KD

PROFILES AND DIMENSIONS

Profile: CLASSIC

Dimensions: 21 x 145 x 2150-4880 mm



WOODEN DECKING BOARD MASSARANDUBA

Density: 1100 kg/m³

Hardness: 0000

Durability: Class 1

Radial/tangential shrinkage: 9,4% / 7,1%

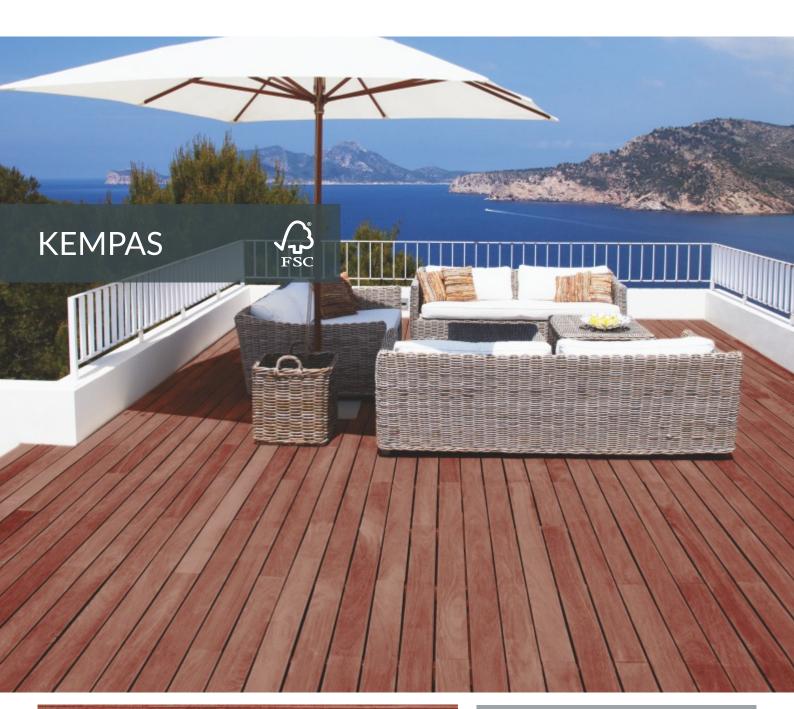
Stability: 00

Moisture: Kiln dried board KD

PROFILES AND DIMENSIONS

Profile: CLASSIC

Dimensions: 21 x 145 x 2150-4880 mm



WOODEN DECKING BOARD KEMPAS		
Density:	880 kg/m ³	
Hardness:	0000	
Durability:	Class 2	
Radial/tangential shrinkage:	6.6% / 4.8%	
Stability:	0000	
Moisture:	Kiln dried board KD	

PROFILES AND DIMENSIONS		
	Profile: CLASSIC Dimensions: 21 x 120 x 2150-4880 mm Installation method: screws	
	Profile: CLASSIC Dimensions: 21 x 145 x 2150-4880 mm Installation method: screws	





Density: 590 kg/m³

Hardness: OO

Durability: Class 1

Radial/tangential shrinkage: 1.2% / 0.9%

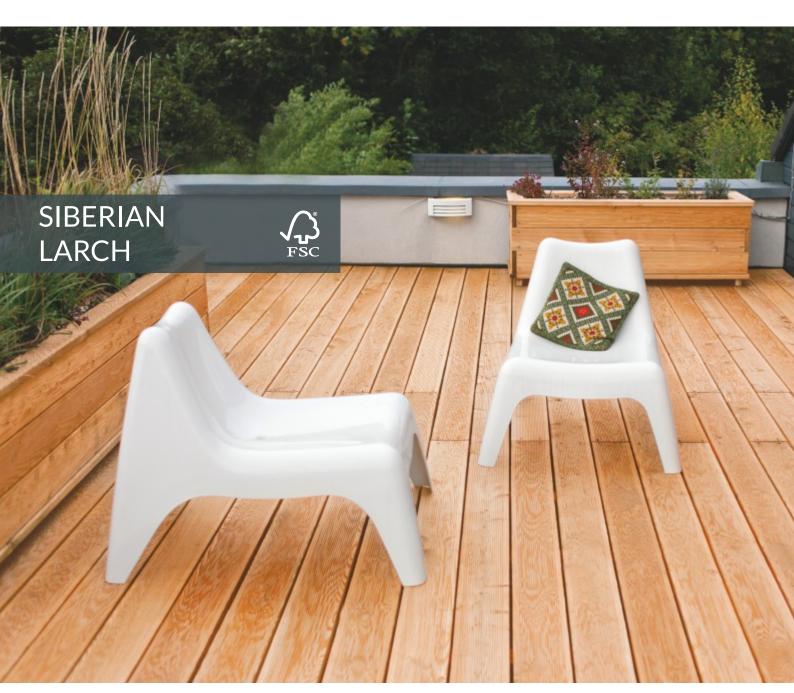
Stability: 0000

Moisture: Kiln dried board KD

PROFILES AND DIMENSIONS

Profile: TICO

Dimensions: $21 \times 140 \times 1500$ -2400 mm



WOODEN DECKING BOARD SIBERIAN LARCH

Density: 600 kg/m³

000 Hardness:

Durability: Class 3

Radial/tangential shrinkage: 8.2% / 4.2%

Stability: 000

Moisture: Kiln dried board KD

PROFILES AND DIMENSIONS

Profile: CEZAR

Dimensions: 24 x 140 x 3000-6000 mm

Installation method: screws and DILA



WOODEN DECKING BOARD SPRUCE Density: 470 kg/m³

Hardness: OO

Durability: Class 4

Radial/tangential shrinkage: 7.9% / 3.6%

Stability: 000

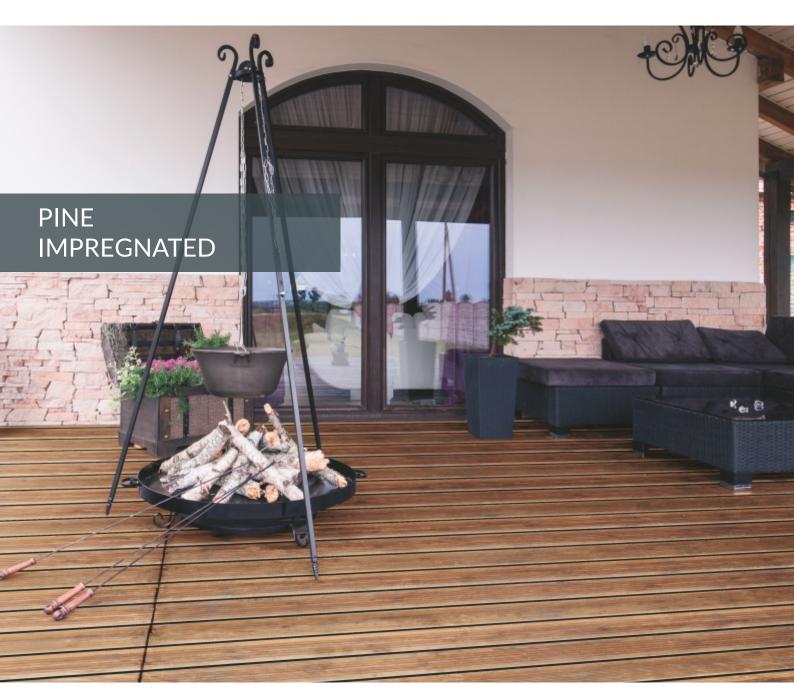
Moisture: Air-dried board

PROFILES AND DIMENSIONS

Profile: CLASSIC

Dimensions: $28 \times 145 \times 3000\text{-}6000 \text{ mm}$

Installation method: screws and DILA





WOODEN DECKING BOARD PINE IMPREGNATED

Density: 520 kg/m³

Hardness: 00

Durability: impregnated wood

Radial/tangential shrinkage: 7,8% / 3,6%

Stability: 000

Moisture: Air-dried board AD

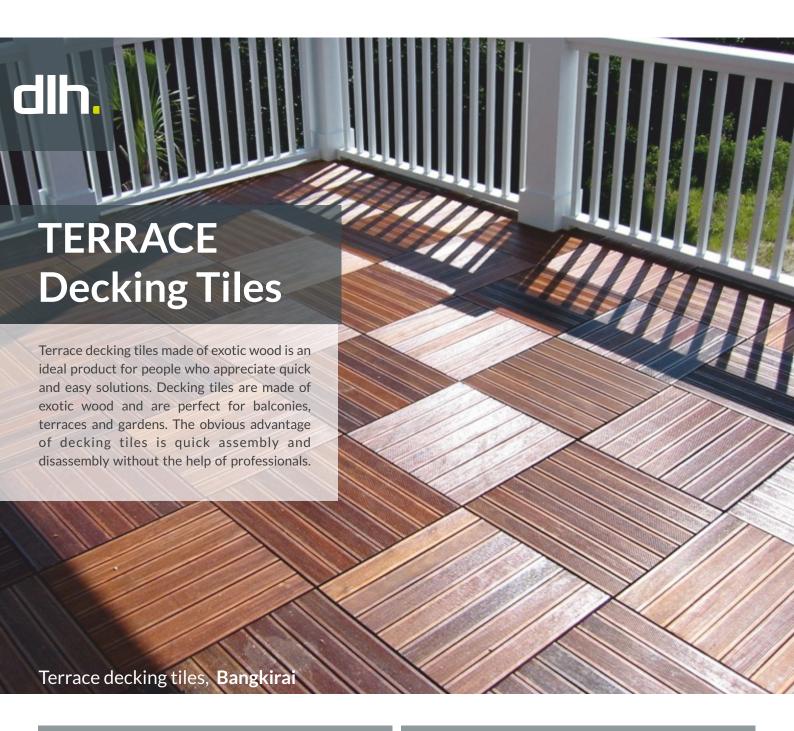
PROFILES AND DIMENSIONS

Profile: **reeded board**Dimensions: 28 x 120 x 4000 mm

Installation method: screws

Profile: reeded board

Dimensions: 28 x145 x 4000 mm



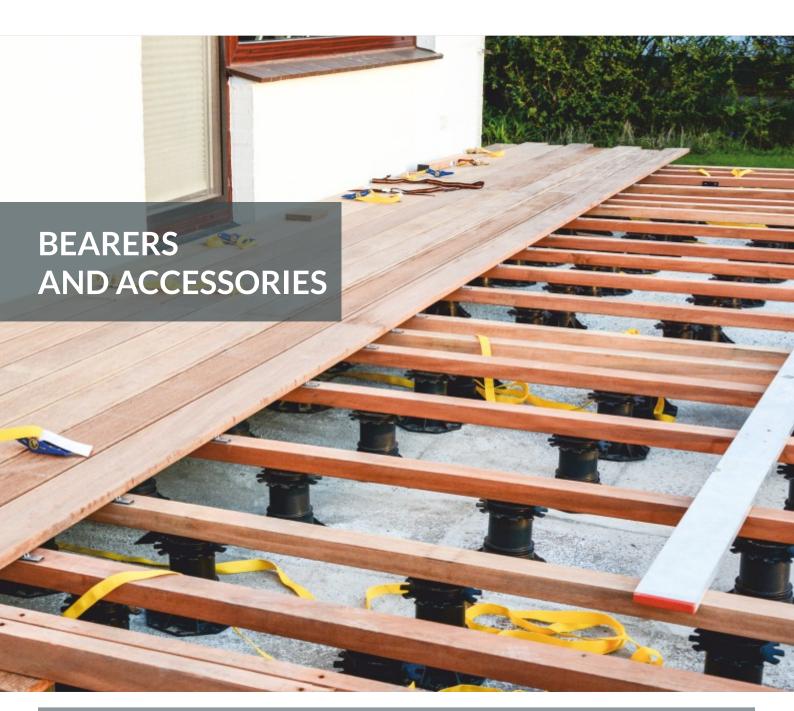
BANGKIRAI

Dimensions: 300 x 300 mm Plastic footing TEAK

Dimensions: 300 x 300 mm Plastic footing







Bearers made of exotic wood			
Available profiles:	4-sides smooth	2-sides reeded	2-sides reeded
Dimensions (mm):	40 x 60 x 2150-4880	42 x 70 x 2150-4880	42 x 70 x 2150-4880
Species:	Kempas	Bangkirai	Keruing
Decrease made of cofts			

Species:	Kempas	Bangkirai	Keruing
Bearers made of softw	vood		
Available profiles:	4-sides smooth		
Dimensions (mm):	45 x 70 x 3000-6000		
Species:	Siberian larch		





SPAX-D SCREWS

Description: Stainless steel A2

Dimension: 5,0 x 50 mm

Colour: brown or silver

Packaging: 200 pcs + bit 200 pcs + bit + drill

CLIPS



ICLIP CLIPS

Description: Plastic clips for the iCLIP profile

Colour: black

Packaging: 150 pcs of clips + 150 pcs of screws + bit



ICLIP A2 CLIPS

Description: Stainless steel A2 clips for the iCLIP profile

Colour: black

Packaging: 150 pcs of clips + 150 pcs of screws



VIVEIRO CLIPS

Description: Stainless steel A2 clips for the VIVEIRO profile

Colour: black

Packaging: 500 pcs of clips + 1000 pcs of screws

HIDDEN FASTENING SYSTEM





DILA SYSTEM

Description: Stainless steel A2 connectors

Colour: black or silver

Packaging: 200 / 400 / 800 pcs DILA + board screws (17 mm or 22 mm)

+ bearers screws + bit





SPAX PADS

Description: Protects the wood sub-structure from rising damp

Dimension: $8 \times 100 \times 100 \text{ mm}$ or $4 \times 100 \times 100 \text{ mm}$

Packaging: 25 pcs (8 mm thick) or 50 pcs (4 mm thick)

TERRACE LIFTING AND LEVELLING SYSTEMS











ICONNECT LEVELING FOOTING

Plastic footing with the height adjustment for leveling and lifting **Description:**

the terrace (maximum height 53 cm)

Colour: black

> H40 (40-65 mm) H50 (50-80 mm)

Product and height: H80 (80-140 mm)

H140 (140-230 mm)

60 mm extension

TERRACE CLEANING PRODUCTS





HOLZ RENOVATOR

The effective solution for quick wood renovation. It cleanes of **Description:**

dirt and darkness. Restores natural colour.

1 l or 5 l Packaging:



WOCA CLEANER EXTERIOR

Exterior Cleaner is for the cleaning of wood decking. Description:

The product removes green growth and dirt.

1 l or 2.5 l Packaging:



WOCA EXTERIOR

Description: Water-based oil for basic treatment and maintenance

Packaging: 0.75 l or 2.5 l

Colour:





REMMERS PFLEGE

Description: Solvent based maintenance oil

Packaging: 2.5 l or 5 l

Colour:





REMMERS GARTENHOLZ

Description: Water based maintenance oil with a long-term effect

Packaging: 2.5 l or 5 l

Colour:



IMPREGNATION PRODUCTS



REMMERS HOLZSCHUTZ-GRUN

Description: Solvent-based wood preservative, providing preventive

protection against blue stain and rot

Packaging: 51

Colour: colourless

CHARACTERISTIC OF WOODEN DECKING BOARDS

The provided numbers are average values, obtained through experiments on samples taken from a number of logs of each species. These values may differ from the average by 10-15%, and the size of deviations and their frequency depends on the characteristics of individual species.

Density

Wood density is the ratio of weight to volume of wood expressed in kg/m³. Density depends on many factors like the species and structure of wood, moisture, location on cross-section, conditions of the site and growth of a tree. The density of wood, omitting the share of the water, can range significantly, even in case of the same species. The density provided in the description of each species is a density of wood with a moisture content of 12%. There are five categories:

- very light wood: less than 300 kg/m³
- light wood: between 300 and 500 kg/m³
- medium wood: between 500 and 700 kg/m³
- heavy wood: between 700 and 900 kg/m³
- very heavy wood: more than 900 kg/m³

Hardness

Durability class

EN 350-2 standard distinguishes five levels of natural durability of solid wood. They correspond to heartwood resistance to fungus attacks that cause wood decay:

- class 1: very durable
- class 2: durable
- class 3: average durability
- class 4: low durability
- class 5: not durable

Durability class 1-3 wood can be used outdoors without additional protection. Class 4 or 5 wood needs to be impregnated with a wood preservative.

Woodstability

Wood stability is a property that determines to what extent and how quickly the dimensions of the timber change along with the changes of its moisture. As smaller dimension change, reduces likehood of board twisting. In case of wood, there are two types of changes: contraction and swelling. Contraction (or shrinkage) reducing the dimensions and volume in the wooden element due to the decrease of its the water volume. Wood contraction occurs when it is in contact with dry air and when water contained in the wood cells is released. Due to the loss of bound water, the cell wall thickness drops and the dimensions of the walls are reduced.

Swelling is an increase the size and volume of the wood, due to an increase of the water volume in the wood that is placed in moist air or in water.

There are five scale on the stability range (**OOOOO**). The more dots, the higher the stability of the given wood species.

Shrinkage

Volume shrinkage shows how much the given wood species shrinks, but does not indicate the direction of that shrinkage. The two main planes or surfaces of the wood on which the material shrinkage occurs are the radial and the tangent plane, where, respectively, radial and tangential shrinkage takes place. Radial shrinkage is usually much lower than tangential shrinkage and longitudinal shrinkage (along wood fibers) is so small that it can usually be omitted. Shrinkage is shown as percentile reduction of the size.

Air-Dried wood - AD

Wood that has been dried in the open air, under a roof.

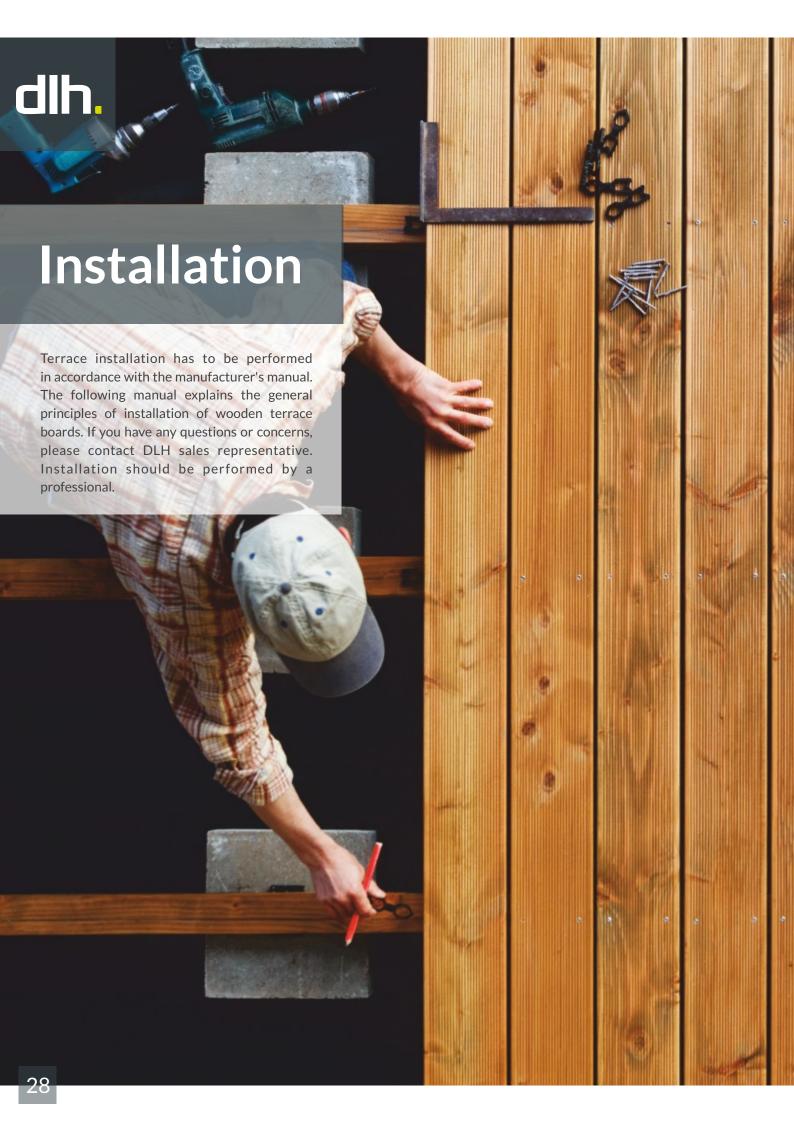
Kiln dried wood - KD

Wood that has been dried in the drying kiln to a certain moisture content (in case of decking board it is often 18% +/- 2%).

Wood moisture

Moisture is the ratio of the water contained in wood to the weight of completely dry wood. Moisture depends on the conditions in which the wood is located and it has significant impact on other properties of the wood.

DLH endeavors to ensure the accuracy of information contained in this catalog. Nevertheless, **DLH** cannot guarantee that the information presented herein is complete and accurate and does not accept any liability, including legal liability, for this content.



PRODUCT INFORMATION

Wood is not a uniform material and each board has its own individual features, depending on the conditions under which the given tree grows. Even in case of wood coming from the same source, there may be differences in grain and colour. Refer to the technical description of the given species of wood before installing the boards.

The material should be checked before installation. Any damage or irregularities have to be reported to the seller prior to installation. Commencement of installation means the acceptance of the technical condition and the appearance of the material.

When designing the terrace, take into account the surplus material (approx. 10%) for trimming and aligning the edge of the terrace, etc. Boards should be stored in their original packaging but if this is not possible, they should be clamped with belts or/and be put under an even load. Boards may not be stored separately as they have a tendency to warp and buckle.

GROUND PREPRARATION

Ground on which the boards are to be installed should be firm and stable.

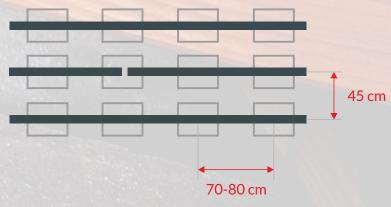
It should be permeable or have a minimal drop that allows water to drain.

When installing on concrete or non-absorbent grounds, it should be possible for the water to flow freely between the bearers - therefore bearers should be isolated from the ground through the use of pads made of a non-absorbent material (e.g. rubber).

When mounting on the soil, prepare a primer mixture consisting of gravel or small stones laid on the fleece that protects against weed growth.

Next, place concrete blocks under the bearers keeping the following distances:

- 45 cm (distance between bearers)
- 70-80 cm (in the direction of bearers installation)





BEARERS

The terrace board should be installed on bearers that have a density similar to the material of which the boards are made of. Softwood bearers cannot be used for exotic wood terrace boards as changes in temperature and moisture can result in tearing of the screws.

Bearers structure have to be installed to the ground in a way that provides a solid foundation (e.g. by means of quick mounting pins).

Bearers spacing depends on the size of the board.

SIZE OF THE DECKING BOARDS	MAXIMUM SPACING BETWEEN THE AXES OF BEARERS (DISTANCE BETWEEN THE SCREWS)
19 mm x 90 mm	25-30 cm
21/22 mm x 120 mm	35-40 cm
21 mm x 145 mm	40-45 cm
24/25 mm x 140/145 mm	45-50 cm

If the terrace is adjacent to a wall or other solid element remember to provide an expansion gap between the terrace and the wall (minimum 10 mm).

There have to be 2 bearers at the connection points of the two boards along their length (the edge of each board has to have one bearer as a support).

INSTALLATION WITH SCREWS

During installation, take into account the natural process of wood drying during hot days and wood swelling during wet days - this is why the gap between the boards should be at least 6 mm.

Boards should be screwed to each bearers with 2 screws that are two times longer than the thickness of the board. It is recommended to use stainless steel screws designed for installation of wooden terraces. Perform a preliminary drilling before screwing (4 mm drill in case of 5 mm screw).

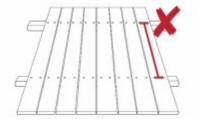
The screws should be fixed at the following distances:

- 15-20 mm from the edge of the board
- 30-60 mm from the board face, so that bending of the ends is prevented

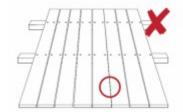
INSTALLATION WITH ICLIP AND VIVEIRO CLIPS

The first board should be fixed to the bearers with screws or special starting clips made of stainless steel. A clip has to be pushed into the milled side of the board and then screwed to the bearer. The next board should be pushed to the clip, so that the clip gets into the milled side of the board. Boards should be firmly pushed - in order to do this you can use a rubber hammer, hand screws or span sets. Continue work until the entire surface is covered. There has to be a screw clip installed on every contact point of the two boards over the bearer. The distance between the clip and the end of the board cannot be greater than 5 cm. In case of connecting boards along their length, fix each edge of the board to the bearer using a separate clip. The last board has to be fixed with stainless steel screws.

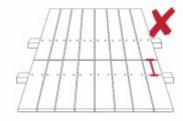
THE MOST COMMON INSTALLATION ERRORS



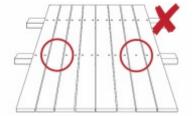
TOO BIG DISTANCE BETWEEN THE BOARDS the recommended distance is maximum 45 cm.



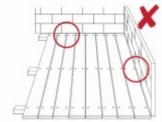
TOO SMALL DISTANCE BETWEEN THE BOARDS the recommended distance between the boards is minimum 6 mm.



TOO BIG DISTANCE BETWEEN THE SCREWS AND THE EDGES OF THE BOARDS Screws should be fixed 3-6 cm from the edges of the boards.



INSUFFCIENT NUMBER OF SCREWS



TOO SMALL DISTANCE BETWEEN THE TERRACE END AND THE WALLS

The recommended distance between the boards and the walls is 10 mm.

CARE AND MAINTENANCE

Constant maintenance means the removal of contamination (sand, leaves, mud) using a brush or a broom. In case of heavily contaminated surfaces, wash the boards with a stiff brush or a pressure washer (reduce the pressure when cleaning softwood). Make sure to provide appropriate ventilation of the terrace. Do no allow the dirt to accumulate around the terrace and in the gaps between the boards. In order to prevent formation of an icy layer in winter, remove snow with a brush.

Wooden boards are subject to a natural process of patination of the outer layer due to the influence of atmospheric conditions. A silver-coloured shell is formed; it has no impact on the technical parameters of the wood and the process of biological aging. In order to preserve the natural color of the wood and to provide additional protection an impregnation oil for outdoor wooden structures should be used.

It is best to oil the boards twice a year: in the spring, before the start of the season and during autumn, in order to adequately protect the wood before winter. When oiling please use the oils of reputable manufacturers of chemical products recommended by DLH and strictly adhere to the manufacturer's instructions.



Remove dirt and the remnants of the previous layer of coating before applying the oil. It is recommended to use special products for cleaning wood effected by weather conditions. The surface of the wood has to be completely dry before applying the oil. Terraces should not be treated with oil at temperatures below +15°C and during high humidity period.

Contact between wood and metal or water may result in occurrence of black (non-removable) spots on the surface of the boards. It is important to apply a thorough protection (covering) of the terrace in case of performing work during which iron filings may be produced. Next, the terrace should be thoroughly cleaned.



DLH Poland Sp. z o. o.Sosnkowskiego st. no. 1D
02-495 Warsaw
Phone +48 22 667 44 14
Fax +48 22 667 42 88